

Work Order ID 136136

Friday, August 28, 2015 1:53:17 PM

136136

Page 1

Item ID: 646.2910

Revision ID:

Item Name: Deflector

Start Date: 8/28/2015 Start Qty: 6.00

Required Date: 8/28/2015 Req'd Qty: 6.00

Reference:

Accept

NOV 10 2015

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: SH/LL

Date: 20150831

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

646.2900

N/C

100

0.00

100

HAAS 1

HAAS CNC vertical machine #1

Memo

cut @ 42.60

0.05

12

SL15-11-4

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Quality Control

Memo

0.00

SL15-11-4

130

QC8- Inspect parts - second check

0.00

130

QC

Quality Control

Memo

0.00

12

φ

DAS
44
9-89

15/11/05

Work Order ID 136136

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Page 2

Item ID: 646.2910 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deflector
 Start Date: 8/28/2015 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 8/28/2015 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

140

Outsource4

Memo

18.00

Outsource process - Anodize

Issue P/O to ATG : 30385

1- Black Anodize as per Dwg 646.2900

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Conformity is required

CY NOV 06 2015 12

150

Receive & Inspect for Damage & Mat'l Certs

0.00

150

Packaging

Memo

0.00

Packaging

Box SP15-12-01

155

QC5- Inspect part completeness to step on W/O

0.00

155

QC

Memo

0.00

Quality Control

(6) DAS 38 9-28 DEC 02 2015

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Item ID: 646.2910

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deflector

Start Date: 8/28/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

Identify as per dwg & Stock Location: CKD

0.00

180

Packaging

Memo

0.00

4 DEC 07 2015



Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.01

MUJ DEC 08 2015

Quality Control

UNF
15-12-08

Picklist Print

Friday, August 28, 2015 1:53:21 PM

Page 1

Work Order ID: 136136

136136

Parent Item: 646.2910

646 2910

Parent Item Name: Deflector

Start Date: 8/28/2015

Required Date: 8/28/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 13-04-18 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.2900E *646 2900F* Deflector		Manufactured	No				f	245.0000		22.73684			
										**	2/5-11-3		

Location

Loc Qty

Loc Code

MAT035

245

123832

101

126776

144

24

120150831

SH 136136

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03694				SHEET 1 OF 1	
	DWG NO. 646.2900	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: DEFLECTOR					
APPROVED BY: ENGR <i>JKL</i>		MFG <i>Don Baker</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE		REASON: ADDED ALTERNATE MATERIAL.			ECR: D-12-002	

IS



PRIMARY MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

SHEET 1, ZONE A2 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				☐ RFMS ☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM	CHANGE CATEGORY ☐ MAJOR ☒ MINOR	DER REVIEW REQUIRED ☐ YES ☒ NO

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE		03207		SHEET 1 OF 1	
DWG NO. 646.2900	REV: N/C	PREPARED BY PB	DATE: 08/29/11	EFFECT ON DWG ☐ INC. ☒ UNINC.	
DWG TITLE: DEFLECTOR					
APPROVED BY:	ENGR <i>[Signature]</i>	MEG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
REASON: ADDED ALTERNATE BASE MATERIAL					

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

SHEET 1, ZONE A2, NOTE 1 IS:

NOTES:

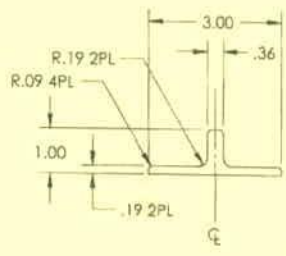
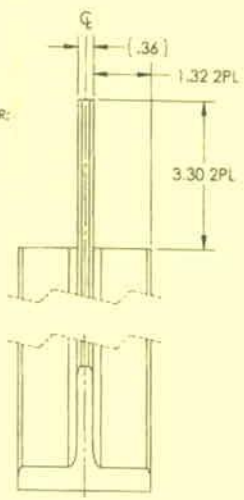
- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9 OR AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM				CHANGE CATEGORY ☐ MAJOR ☒ MINOR		DER REVIEW REQUIRED ☐ YES ☒ NO

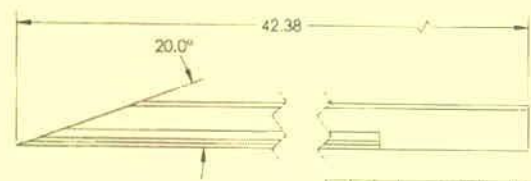
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NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE II CLASS 2
COLOR BLACK; CARDINAL 4860-S0 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 DEBURR AND BREAK ALL SHARP EDGES
- 4 IDENTIFY IAW MPP-120



646.2910



UNINCORPORATED ECN(s)
03209, 03694,

REV	DATE	DESCRIPTION	BY	CHKD
1	04/20/10	DEFLECTOR		
2	06/20/10	DEFLECTOR		
3	06/20/10	DEFLECTOR		
4	06/20/10	DEFLECTOR		
5	06/20/10	DEFLECTOR		
6	06/20/10	DEFLECTOR		
7	06/20/10	DEFLECTOR		
8	06/20/10	DEFLECTOR		
9	06/20/10	DEFLECTOR		
10	06/20/10	DEFLECTOR		

646.2910	DEFLECTOR		
646.4000	DEFLECTOR		
646.2900	DEFLECTOR		

646.2910	DEFLECTOR		
646.4000	DEFLECTOR		
646.2900	DEFLECTOR		

APICAL INDUSTRIES
2428 HUNTER HILLS DR.
OCTAVIA, CA 94566-3312 1760724-5300
DEFLECTOR
646.2900
1/1 1/2 1/4 1/8 1/16 1/32 1/64 1/128 1/256 1/512 1/1024 1/2048 1/4096 1/8192 1/16384 1/32768 1/65536 1/131072 1/262144 1/524288 1/1048576 1/2097152 1/4194304 1/8388608 1/16777216 1/33554432 1/67108864 1/134217728 1/268435456 1/536870912 1/1073741824 1/2147483648 1/4294967296 1/8589934592 1/17179869184 1/34359738368 1/68719476736 1/137438953472 1/274877906944 1/549755813888 1/1099511627776 1/2199023255552 1/4398046511104 1/8796093022208 1/17592186044416 1/35184372088832 1/70368744177664 1/140737488355328 1/281474976710656 1/562949953421312 1/1125899906842624 1/2251799813685248 1/4503599627370496 1/9007199254740992 1/18014398509481984 1/36028797018963968 1/72057594037927936 1/144115188075855872 1/288230376151711744 1/576460752303423488 1/1152921504606846976 1/2305843009213693952 1/4611686018427387904 1/9223372036854775808 1/18446744073709551616 1/36893488147419103232 1/73786976294838206464 1/147573952589676412928 1/295147905179352825856 1/590295810358705651712 1/1180591620717411303424 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1/14821387424135691618658685995212699479575303178632936377847643



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30385

Purchase Order Date 11/6/2015

PO Print Date 11/10/2015

Page Number 2 of 7

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3 136136

646.2910 DEFLECTOR
REV. N/C

11/13/2015

Yes

11/13/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

136136

11/18/2015

11/18/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

\$576.00

4 138194

646.3812 GUSSET
BRACKET REV. N/C

11/18/2015

5.00

\$6.10

\$30.50

Yes

11/18/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

\$30.50

5 138267

646.3813 STRUT
BRACKET REV. N/C

11/18/2015

5.00

\$6.10

\$30.50

Yes

11/18/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Note:

11/10/2015



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 64024

Date: 01-Dec-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
6 ea	Part: 646.2910 DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150833 PO: PO30385	Rev: N/C	Line: 8015-12-e1
4 ea	Part: D4410-5 FACE PLATE BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 Job: 20150872 PO: PO30385	Rev: E	Line:
5 ea	Part: 646.3812 GUSSET BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150873 PO: PO30385	Rev:	Line:
5 ea	Part: 646.3813 STRUT BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150874 PO: PO30385	Rev: N/C	Line:
6 ea	Part: 647.0410 TUBE REV HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2	Rev:	



A.T.G. Industries Inc.
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PLATING DEPARTMENT
Rockland, On K4K 1T2
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Fax: (613) 446-4556

Pack List

Number: 64024

Date: 01-Dec-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
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HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity		Description	
	PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLIED BY CUSTOMER Job: 20150875 PO: PO30385 Line:		
8 ea	Part: 647.7814 Rev: FWD BRACKET HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLIED BY CUSTOMER Job: 20150876 PO: PO30385 Line:		
8 ea	Part: 647.7815 Rev: FWD BRACKET HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLIED BY CUSTOMER Job: 20150877 PO: PO30385 Line:		
Certificate of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: <u>1/12/15</u> CERTIFIED SIGNATURE: <u>[Signature]</u>			

Sp15-12-01

